3-IN-ONE® Silicone Technical Data Sheet

Typical Physical Characteristics – USA

**Appearance:** Liquid  
**Color:** Light brown liquid  
**Odor:** Characteristic  
**Freeze Point/Pour Point:** -39°F (-39°C) (ASTM D97)  
**Kinematic Viscosity @ 100°F (38°C):** 3.8 cSt (ASTM D445)  
**Specific Gravity @ 77°F (25°C):** 0.80  
**Boiling Point (initial):** 430°F (210°C)  
**Vapor Density:** > 1  
**Flash Point:** 191°F (88°C) (TCC)  
**Percent Volatile:** > 90% by weight  
**CARB VOCs:** 0.0% by weight  
**Lower flammability limit:** 0.6%  
**Upper flammability limit:** 5.0%  
**Vapor Pressure:** 0.07 mm Hg @ 20°C

**Product Features**

Lubricates moving parts like hinges, valves and pulleys. Silicone containing formula dries quickly, does not leave a messy residue, and can be used on multiple surfaces. Waterproofs. Helps protect against corrosion.

**Surface Compatibility**

Safe for plastic, metal and rubber surfaces.

**Working Temperature Range:** -100°F to 500°F  
**Solubility in Water:** Insoluble

**Fluid Properties**

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Property</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM D4172</td>
<td>Lubricates and Protects</td>
<td>@ 75°F = 0.6 mm @ -50°F = 0.6 mm @ 500°F = 1.8 mm</td>
</tr>
<tr>
<td>ASTM D3233</td>
<td>Extreme Pressure Lubrication</td>
<td>900 lbs</td>
</tr>
<tr>
<td>ASTM B-117</td>
<td>Corrosion Protection (Salt Spray)</td>
<td>&lt; 25% Surface Corrosion in 24 hours</td>
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</table>

**Surface Cautions**

Product is not a soak. Do not allow prolonged immersion. Always test surfaces first.

**Typical Performance - 3-IN-ONE® Silicone Drip Oil**

- **3-IN-ONE Silicone Product** does not contain Lead (Pb), Mercury (Hg), Cadmium (Cd), Hexavalent Chromium (Cr6), Polybrominated biphenyls (PBB), or Polybrominated diphenylether complying with the restricted substances listed in Article 4(1) of the RoHS Directive.
- **3-IN-ONE Silicone Product** contains no ingredients requiring California Prop 65 labeling such as benzene or toluene.
- **3-IN-ONE Silicone Product** complies with California VOC regulations.

Recycle where allowed
SAFETY

DANGER! Contents are combustible. Keep away from excessive heat and flames. Do not swallow. Avoid eye and skin contact. Avoid breathing vapors. Use only in well-ventilated area. Wash thoroughly with soap and water after use. Intentional inhalation abuse (concentrating and inhaling vapors) may be harmful or fatal. Keep out of reach of children.

Symptoms of Overexposure:

Inhalation: High concentrations may cause nasal and respiratory irritation and central nervous system effects such as headache, dizziness and nausea. Intentional abuse may be harmful or fatal.

Skin Contact: Prolonged and/or repeated contact may produce mild irritation and defatting with possible dermatitis.

Eye Contact: Contact may be irritating to eyes. May cause redness and tearing.

Ingestion: This product has low oral toxicity. Swallowing may cause gastrointestinal irritation, nausea, vomiting and diarrhea. This product is an aspiration hazard. If swallowed, can enter the lungs and may cause chemical pneumonitis, severe lung damage and death.

Chronic Effects: None expected.

Carcinogen Status: None of the components are listed as a carcinogen or suspect carcinogen by IARC, NTP, ACGIH or OSHA.

Reproductive Toxicity: None of the components is considered a reproductive hazard.

REGULATORY

U.S. Federal Regulations:

CERCLA 103 Reportable Quantity: This product is not subject to CERCLA reporting requirements, however, oil spills are reportable to the National Response Center under the Clean Water Act and many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA TITLE III:

Hazard Category For Section 311/312: See SDS Section 2 for OSHA Hazard Classification.

Section 313 Toxic Chemicals: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements: None

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on the TSCA inventory.

VOC Regulations: This product complies with the consumer product VOC limits of CARB, the US EPA and states adopting the OTC VOC rules.

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65): This product does not contain chemicals regulated under California Proposition 65.

Canadian Environmental Protection Act: One of the components is listed on the NDSL. All of the other ingredients are listed on the Canadian Domestic Substances List or exempt from notification.